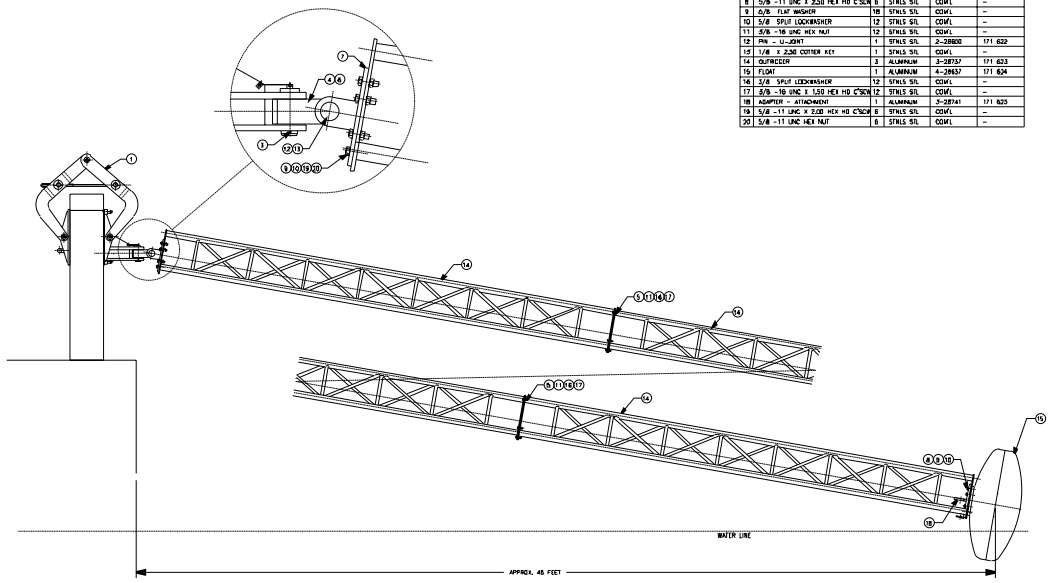
REVISIONS				
SYMB	QTY	DESCRIPTION	DATE	APPROVED
	A	U-JOINT REVISED BY: PC 19 MAR 92;FROM - 28847 PC 18 ADD ADAPTER, FLOAT - 28848, PC 14 MAR 28848, PC 1 MAR 28844, CHANGED HARDWARE DAE	6-8-92	
	B	DELETED PC 2 - NOW PART OF 28445, PC 17 MAR FOR US DAE	7-21-92	

ITEM	DESCRIPTION	QTY	MATERIAL	DWG NO/SPEC	USCG DWG NO
1	CLAMP ASSEMBLY - OUTRIGGER	1	VARIOUS	3-28445	171 630
2	--	--	-	-	--
3	3/16 X 3.00 COTTER KEY	1	STNLS STL	COML	--
4	UNIVERSAL JOINT	1	STEEL	3-27766	--
5	5/8 FLAT WASHER	24	STNLS STL	COML	--
6	1/8 NPT BREAKAWAY FITTING	2	ALEWYE		
7	ADAPTER - U-JOINT	1	STEEL	3-28739	171 621
8	5/8 -11 UNC X 3.50 HEX HD C'SCW	6	STNLS STL	COML	--
9	5/8 FLAT WASHER	18	STNLS STL	COML	--
10	5/8 SPLIT LOCKWASHER	12	STNLS STL	COML	--
11	5/8 -18 UNC HEX NUT	12	STNLS STL	COML	--
12	PIN - U-JOINT	1	STNLS STL	2-28800	171 632
13	1/8 X 2.50 COTTER KEY	1	STNLS STL	COML	--
14	OUTRIGGER	3	ALUMINUM	3-28737	171 623
15	FLOAT	1	ALUMINUM	4-28637	171 624
16	5/8 SPLIT LOCKWASHER	12	STNLS STL	COML	--
17	5/8 -18 UNC X 1.50 HEX HD C'SCW	12	STNLS STL	COML	--
18	ADAPTER - ATTACHMENT	1	ALUMINUM	3-28741	171 625
19	5/8 -11 UNC X 2.00 HEX HD C'SCW	6	STNLS STL	COML	--
20	5/8 -11 UNC HEX NUT	6	STNLS STL	COML	--



CONTRACT NUMBER DTCG23-91-C-EC1067

TOLERANCES UNLESS OTHERWISE SPECIFIED:
.X ±.12" .XXX ±.005"
.XX ±.015" .XXXX ±.0005"
ANGLES 5°
RADII .03"
FINISH 125 RMS

DICHROMA, INCORPORATED
ALEXANDRIA, VIRGINIA
(703) 921-1440

CONSULTANTS

U. S. COAST GUARD
CIVIL ENGINEERING
WASHINGTON, DC

USCG. COMDT G-SEC-2
2100 2ND STREET SW
WASHINGTON, DC 20593-0001

ISSUE

MARK	DATE	DESCRIPTION
01	06/01/01	LV

A/E PROJECT NO 236
CAD FILE NAME. 2171620D01
DESIGNED BY: DAE
DRAWN BY DAE
EDITED BY LV
CHECKED BY: LWB

SCALE: 1/12"=1'-0" PLOT SCALE:1

SHEET TITLE

G-SEC-2C
WASHINGTON DC

OUTRGR/CLAMP/FLOAT/ASSY

REVIEWED BY	REVIEWED BY	REVIEWED BY:
JM		
PROJECT ENG.	BRANCH CHIEF	G-SEC-2

CHIEF, CIVIL ENG — DATE 03/26/92

PROJECT NUMBER	DRAWING NUMBER
98-	171 620

DISCIPLINE/SHT NO

SHEET 1 OF 1